



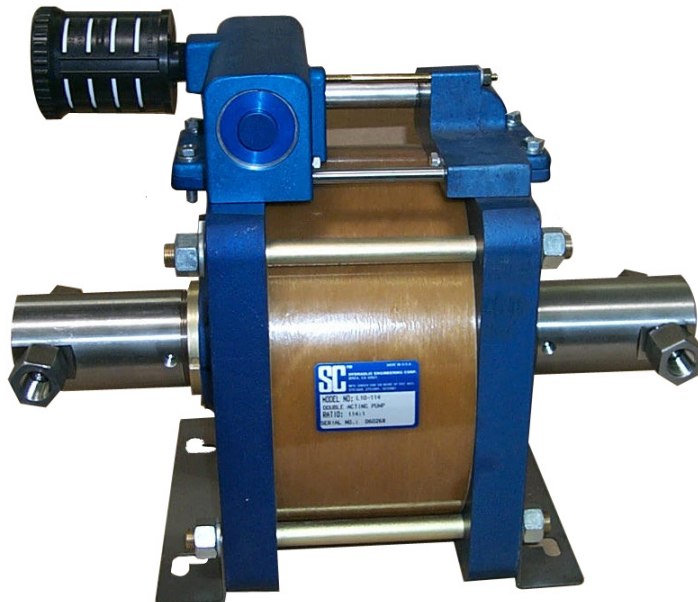
Designers and Manufacturers of Hydraulic and Pneumatic Equipment

## **SC HYDRAULIC ENGINEERING CORPORATION**

1130 Columbia Street - Brea, California 92821 - USA • Phone (714) 257-4800 - Fax (714) 257-4810

# L10 SERIES AIR OPERATED DOUBLE-ACTING PUMPS

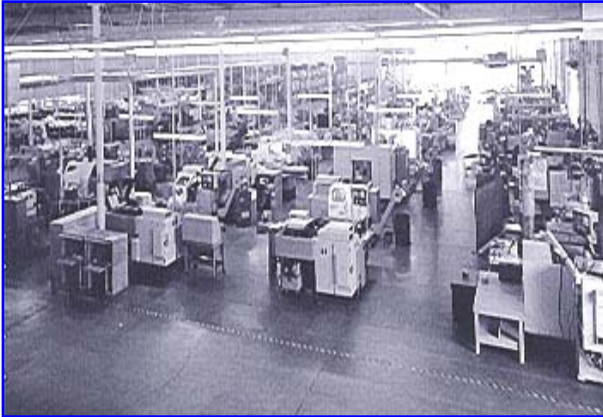
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## *A "High Pressure" History...*

An innovator and pioneer in the field of hydraulic engineering, SC Hydraulic has been manufacturing air-driven liquid pumps for more than a half of a century.

Founded in 1953 by Bob Vedder and Willie Mohler, the company started with only a few core products. Basically air-driven liquid pumps. Today, SC Hydraulic's product line has expanded to include an extensive collection of air and gas boosters, power units, systems and selected high-pressure valves.



The product line remained stable through the 1980s seeing successful operation in an ever-increasing number of installations and applications, while sales grew through an expansion of distribution.

Under the leadership of Bob Vedder's daughter, Donna Perez, SC Hydraulic operates a state-of-the-art 65,000 square-foot facility in Brea, California, and is well prepared for future growth and innovation.

## *Where Hydraulic Force Meets Custom Engineering*

With products capable of achieving pressures exceeding 70,000 psig, SC Hydraulic Engineering Corp. is a force to be reckoned with in the field of hydraulic engineering.

SC Hydraulic manufactures a vast array of air-operated hydraulic pumps and boosters for a variety of industries. In addition to our current line of hydraulic products, we can work with you to custom design products to fit the exact specifications of your applications.

An international leader in hydraulic engineering, SC Hydraulic is staffed with educated and certified engineers. They are continually developing new products which are in sync with newly emerging applications, both in the United States and abroad.



*In a 65,000 square foot facility, SC Hydraulic is capable of setting the industry's highest standard while maintaining the best delivery times*

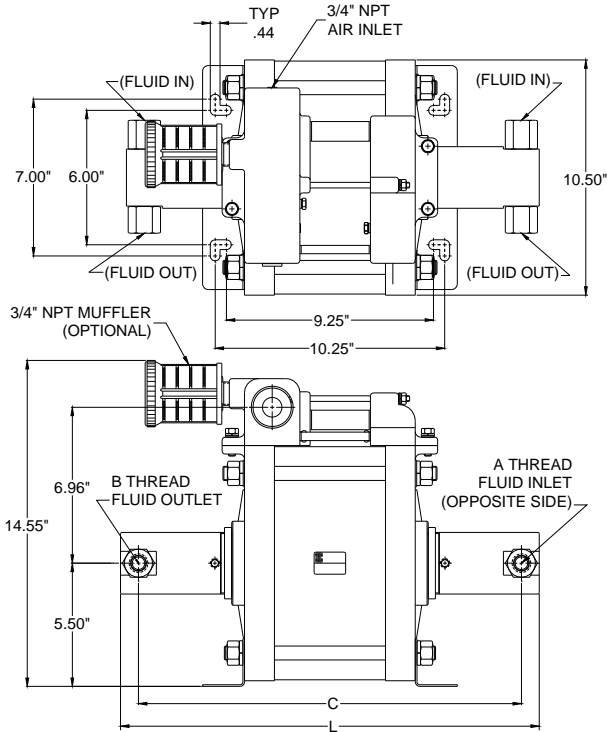
## *For Fluid Power...*

Contact SC Hydraulic today, to find out more about our capabilities or for a technical data sheet.

# L10 SERIES

## Double Acting Liquid Pump

### APPLICATIONS



- Sub-sea valve actuation
- Safety shut down valves
- Wire-line control systems
- Blow out preventer control systems
- Bolt tensioning
- Pressure testing
- Sub-surface control systems
- Flushing rigs

### Mounting Dimensions in Inches

Dash Number	Actual Ratio	Max Pressure psig	Displacement Per Cycle Cu. In.	Connection Ports NPT		C	L
				A Inlet	B Outlet		
-33	32.6	4,075	16.84	1"	1"	17.22	19.19
-66	64.0	8,000	8.59	1/2"	1/2"	17.10	18.70
-114	113.9	14,200	4.83	1/2"	1/2"	16.72	18.18
-177	177.8	22,200	3.09	1/2"	13/16-16*	17.14	18.61
-256	256	32,000	2.15	1/2"	1 1/8-12**	16.92	18.38

\*Coned and Threaded High Pressure Connection for 20 KSI 9/16" O.D. Tubing  
 \*\*Coned and Threaded High Pressure Connection for 30 or 60 KSI 9/16" O.D. Tubing

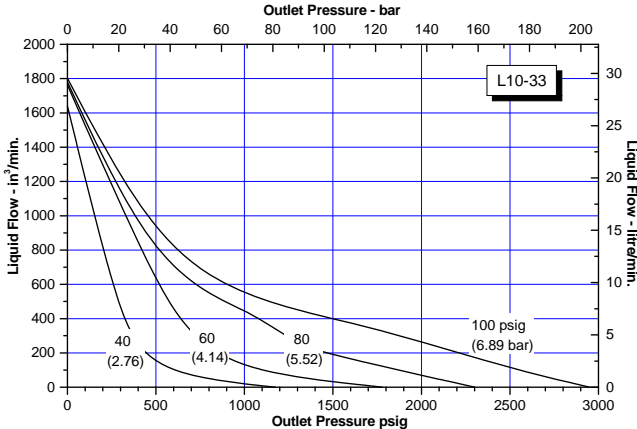
### Wetted Materials of Construction

L10 standard Model	Hydraulic Plunger and Piston	Hydraulic Cylinder	Non-Metalic Parts	Inlet & Outlet Metallic Parts
L10-33	316 SS Chrome Plated	17-4 SS	PolyPak ® Buna-N* Viton ® EPR	316 SS 17-4 SS
L10-66				
L10-114				
L10-177			UHMWP Buna-N Viton® PTFE	
L10-256	17-4 SS Chrome Plated			

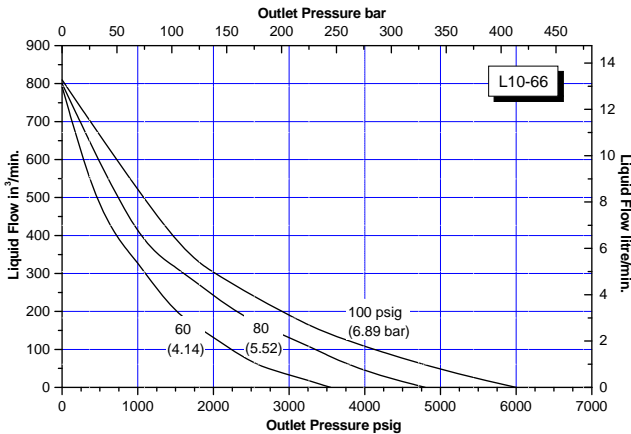
# L10 SERIES

## Double Acting Liquid Pump

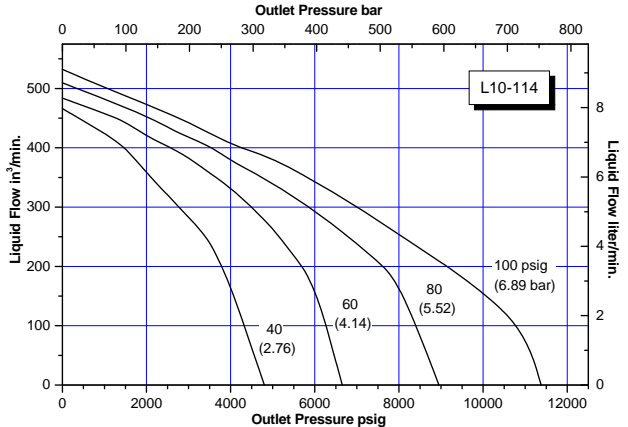
L10-33



L10-66



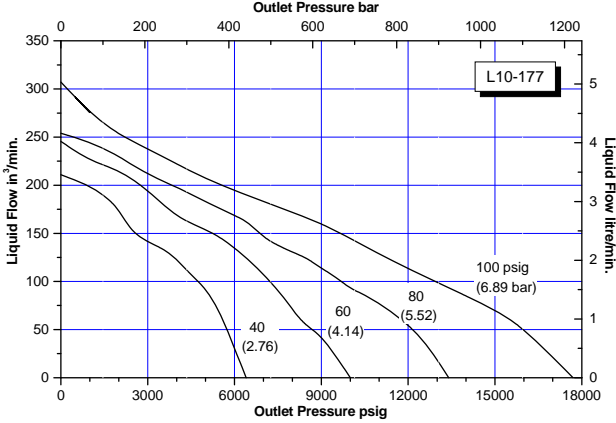
L10-114



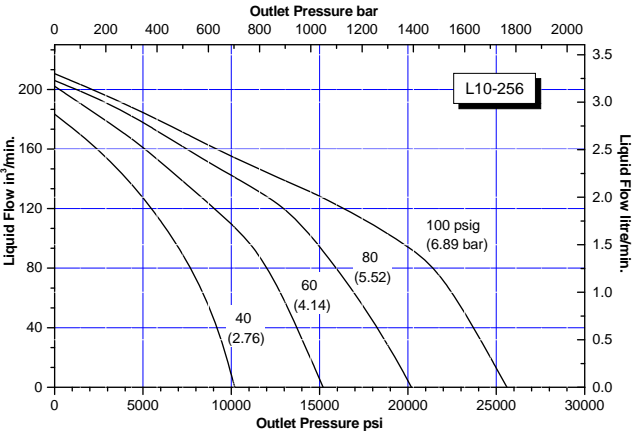
# L10 SERIES

## Double Acting Liquid Pump

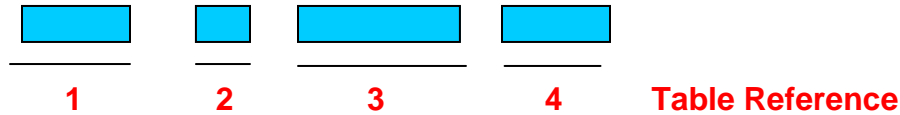
L10-177



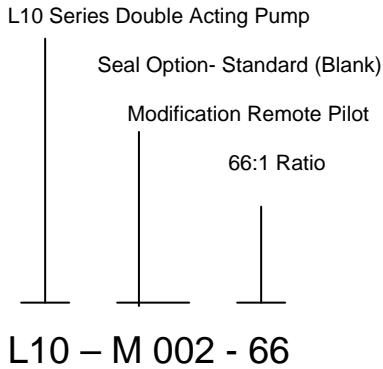
L10-256



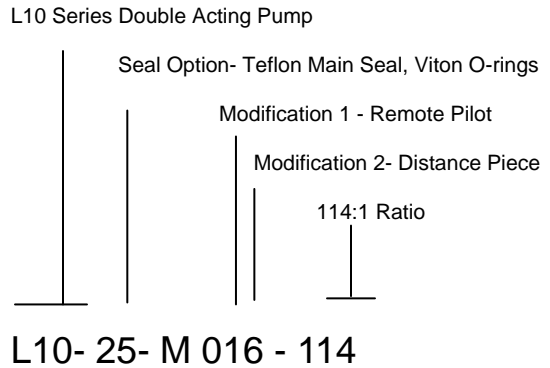
# HOW TO ORDER TABLE



Example #1 showing 1 modification



Example #2 showing 2 modifications



**TABLE 1 Pump Series Designation**

**L10** 10" Bore Double-Acting Pump

**TABLE 2 Main Seal / Hydraulic Section <sup>(1)</sup>**

**20** UHMW / Viton<sup>®</sup> (177, 256)  
**21** Polypak / Buna-N (33, 66, 114)  
**22** Polypak / Viton<sup>®</sup> (33, 66, 114)  
**23** UHMW / Buna-N (177, 256)  
**24** UHMW / EPR (177, 256)  
**26** Polypak / EPR (33, 66, 114)

**TABLE 3 Modifications**

**Blank** Standard- No Modifications  
**002** Remote Pilot  
**005** Distance Piece  
**014** Threaded for Counter, 5/8"-18 UNF  
**015** High Pressure Outlet<sup>(2)</sup>  
**016** Remote Pilot, Distance Piece  
**017** Remote Pilot, High Pressure Outlet<sup>(2)</sup>

**TABLE 3 Modifications (continued)**

**018** Distance Piece, High Pressure Outlet<sup>(2)</sup>  
**019** Remote Pilot, Distance Piece, High Pressure Outlet<sup>(2)</sup>

**TABLE 4 Pressure Ratio**

**33** 32.6 Actual Ratio  
**66** 64 Actual Ratio  
**114** 113.9 Actual Ratio  
**177** 177.8 Actual Ratio  
**256** 266 Actual Ratio

**Additional Special Modifications may be included with an "M" suffix at the end of the model number.**

Notes:  
 (1) Do not fill gap on a two digit description. Refer to example above.  
 (2) Available on -66, -114 only.

## LIMITED WARRANTY

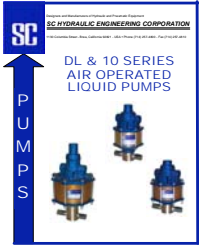
SC manufactured products are warranted free of original defects in material and workmanship for a period of one year from date of purchase to first user. This warranty does not include packing, seals or failures caused by lack of proper maintenance, incompatible fluids, foreign materials in the air media, in the fluid media or application of pressures beyond catalog ratings. Products believed to be originally defective may be returned, freight prepaid, for repair and/or replacement to the distributor, authorized service representative or to the factory. If upon inspection by the factory or authorized service representative and the problem is found to be originally defective material or workmanship, repair or replacement will be made at no charge for labor and materials, F.O.B. the point of repair or replacement. Permission to return under warranty should be requested prior to shipment. A Return Material Authorization Number (RMA), the original purchase date, purchase order number, serial number, model number, reason for return or other pertinent data to establish warranty claim must be included in the documentation to expedite the return or replacement to the owner.

If the unit has been disassembled, misused, or altered without prior **written** authorization, warranty is void. If it has been improperly reassembled or substitute parts have been used in place of factory manufactured parts, warranty is void.

Any modification to any SC product which you have made or may make in the future will void warranty. SC disclaims any and all liability obligation, or responsibility for the modified product, and for any claims, demands or causes of action for damage or for personal injuries resulting from the modification and/or use of such a modified SC product.

**SC's obligation with respect to its products shall be limited to replacement, and in no event shall SC be liable for any loss or damage, consequential or special, of whatever kind or nature, or any other expense which may arise in connection with or as a result of such products or the use or incorporation thereof in a job. This warranty is expressly made in lieu of all other warranties of merchantability and fitness for a particular purpose. No express warranty and no implied warranties whether of merchantability or fitness for a particular purpose or otherwise, other than those expressly set forth above, shall apply to SC products.**

Other catalogs available from SC Hydraulic Engineering. Contact your local distributor or us direct and request the one(s) you need by name or number. Catalogs are also available online at [www.schydraulic.com](http://www.schydraulic.com).



**Catalog # D15000**

**D/10 SERIES AIR OPERATED LIQUID PUMPS**

Three sizes to choose from with various ratios. Pressures to 65,000 psi



**Catalog # D15001**

**L3 Series Air Operated Liquid Pumps**

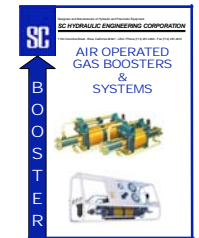
Compact sized pumps for pressures up to 15,600 psi plus three styles of power units.



**Catalog # D15004**

**AIR BOOSTERS & SYSTEMS**

Compact and double-acting up to 5:1 ratio plus booster systems with reservoirs and air controls.



**Catalog # D15005**

**AIR OPERATED GAS BOOSTERS**

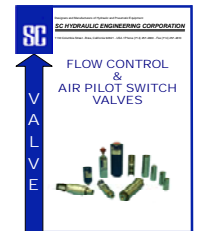
Single and double-acting and two stage boosters up to 25,000 psi plus complete gas booster systems.



**Catalog # D15007**

**D/10 SERIES POWER UNITS**

Six different types with and without reservoirs and pressures up to 65,000 psi. All non-electric.



**Catalog # D15006**

**FLOW CONTROL & AIR PILOT SWITCH VALVES**

High pressure check, sequence, release, relief, and air pilot switch valves for liquid and gas applications.

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